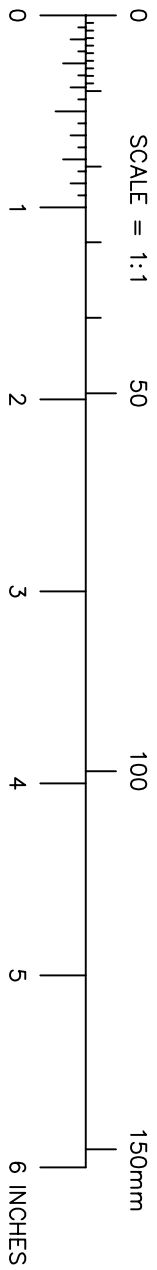


MAKING THE UPPER CONE -1



OPTION 3 & 4
CONGDON STACK
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